# Barcode Design Compass

GETTING LOST IN YOUR BARCODE DESIGN? LET US HELP YOU FIND THE WAY

## **Barcode Density**

Density is the number of data characters that can be encoding in a lineal unit of measure. Barcode density if often expressed in characters per inch. High density = smaller narrow bar/ratio, low density = larger narrow bar/ratio.

#### **BARCODE X DIMENSIONS (NARROW BARS)**

Thermal transfer / inkjet (300 PPI)

NUMBER OF PIXELS	200 PPI	300 PPI	600 PPI
1	.005"	.0033″	.0017"
2	.010"	.0067"	.0033″
3	.015"	.0100"	.0050"
4	.020"	.0133″	.0067"
5	.025"	.0167"	.0083″
6	.030"	.0200"	.0100"
7	.035"	.0233"	.0117"
8	.040"	.0267"	.0133″
9	.045"	.0300"	.0150"
10	.050"	.0333"	.0167"



#### **BARCODE X DIMENSIONS (NARROW BARS)**

812 PPI = Digitek / 800 PPI = Memjet

NUMBER OF PIXELS	812 PPI	800 PPI
5	.00616"	.00625"
6	.00739"	.00750"
7	.00862"	.00875"
8	.00985"	.01000"
9	.01108"	.01125"
10	.01232"	.01250"
n	.01355"	.01375″
12	.01478″	.01500″
13	.01601″	.01625″
14	.01724"	.0175"

### Interleaved 2 of 5 (I2of5)



Character set: Even pairs of numbers only

Best if printed with bearer bars (as shown) to prevent misreads or short-reads.

Symbol length = (P(4N + 6) + 6 + N)X + 20X

P = number of character pairs)

X = X dimension (narrow bar)

N = Wide to narrow ratio

### Code 3 of 9 (Code 39)



Character set: Uppercase Alphanumeric

Seven special characters: . - space / + \$ %

one start/stop character: \*

Full ASCII available in Code39 full ascii, uses special encoding.

Symbol length = I(1 + C) + (C + 2)(6X + 3NX) + 20X

I = Intercharacter gap (usually the same as X)

C = number of characters

X = X dimension (narrow bar)

N = Wide to narrow ratio

### Rationalized Codabar



Character set: Numeric digit

6 special characters: - \$ : / . +

4 start/stop characters: A B C D

Symbol length = (2N + 5)C + (N-1)(W+2) + I(C-1) + 20X

I = Intercharacter gap (usually the same as X)

C = number of normal characters

W = number of wide characters (:/.+)

X = X dimension (narrow bar)

N = Wide to narrow ratio

### **Code 128**

SUBSET B

SUBSET C





Character set:

Subset A: Full uppercase alphanumeric keyboard plus control and special characters

Subset B: Full upper and lower case alphanumeric keyboard plus special characters

Subset C: Numeric pairs plus switch and function characters.

Symbol length = ((5.5D + 11C + 35)X) + 20X

D = number of subset C numbers

C = number of subset A/B characters + function or switch characters

X = X dimension (narrow bar)

## Quick Response Code (QR code)





**ENCODING 140+** CHARACTERS

**ENCODING 6 CHARACTERS** 

Character set: Full and extended ASCII characters as well as several other character types including KANJI (korean, chinese, japanese).

Symbol length & height = (V\*4+17)\*X + 8X

L = barcode length

H = barcode height

V = barcode version (determines number of characters in combination with EC level)

X = narrow element or narrow bar

### **Datamatrix**





**CHARACTERS** 

Character set:

All ASCII characters

All ISO characters

All EBCDIC characters

Symbol length & height = G\*X + 2X

L = barcode length

H = barcode height

G = grid size

N = narrow element or narrow ratio

### **Definitions**

Character set: Range of data characters that can be encoded into a given symbology.

Density: How many characters can be encoded in a lineal inch (cpi).

Element: Any bar or space.

"X" dimension: Width of narrow element, also know as narrow bar.

Ratio: Relationship between wide element widths and narrow element widths (e.g. 3:1).

Mil: One thousandth of an inch (0.0075"= seven-and-a-half mils).

Check character: Character included within a string of data whose value is derived

Quiet zone: from a mathematical check to ensure the accuracy of the data. The clear area immediately preceding the first bar and following the last bar of a bar code symbol; minimum width dictated by specification for that symbology or scanning device.

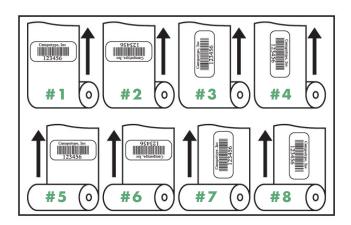
Step-ladder: The bars in the code look like the rungs of a ladder leaning up against a house.

Picket fence: The bars in the code look like the vertical pickets in a fence.

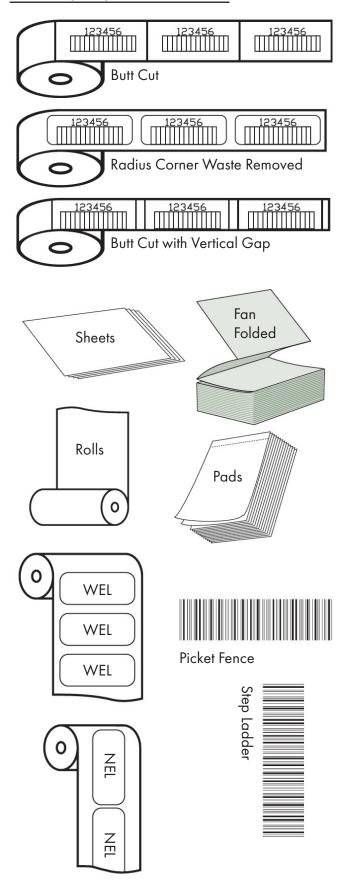
WEL: Wide edge leading, wide dimension of label leads.

NEL: Narrow edge leading, narrow dimension of label leads.

Resolution: Pixels or elements per inch, dots per inch (DPI, 300, 600).



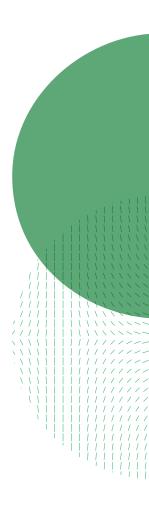
### Specifying Label Form



## **Determining Label Size**



- Symbol length =
  - Message length +
  - Total quiet zone =
    - 10 x Narrow bar +
    - Label die cut tolerance\*



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#### WE'D LOVE TO HEAR FROM YOU.

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<sup>\*</sup>all elements on label must remain a minimum distance from all label edges.